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# Synthesis of $\delta$ -Valerolactone

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Dehydrogenations of aliphatic glycols to the corresponding lactones with copper catalyst have been studied by several investigators<sup>1-6</sup>. With copper chromite, Schiepp<sup>2</sup>, and Hachihama<sup>4</sup> prepared  $\delta$ -valerolactone by the dehydrogenation of 1, 5-pentanediol which was obtained by the hydrogenation of  $\delta$ -hydroxyvaleroaldehyde. However, no study on catalytic dehydrogenation of hydroxyaldehyde which is supposed to be an intermediate in the lactone formation, is found in the literature. The results obtained in a previous study<sup>7</sup> of the dehydrogenation of 1, 4-butanediol to  $\gamma$ -butyrolactone with copper-zinc oxide, suggested that  $\delta$ -valerolactone might be prepared from  $\delta$ -hydroxyvaleroaldehyde or 1, 5-pentanediol with the same catalyst.

An attempt to dehydrogenate  $\delta$ -hydroxyvaleroaldehyde or 1, 5-pentanediol with copper-zinc oxide in vapor phase has been successfully carried out to give  $\delta$ -valerolactone in good yields. This procedure has an advantage over the air oxydation<sup>4,8</sup> of  $\delta$ -hydroxyvaleroaldehyde to  $\delta$ -valerolactone with cobalt acetate.

The infrared spectrum of the product obtained from  $\delta$ -hydroxyvaleroaldehyde was the same with that of  $\delta$ -valerolactone from 1, 5-pentanediol (Fig. 1). It shows strong bands due to lactone group at  $5.75\mu$ ,  $8.63\mu$  and  $9.46\mu$ , as described in the literature<sup>9</sup>.

$\delta$ -Hydroxyvaleroaldehyde was prepared by the hydrolysis of dihydropyran<sup>10</sup>. Its infrared spectrum shows a strong band due to hydroxyl group at  $2.96\mu$  and a weak band due to carbonyl group at  $5.80\mu$  (Fig. 2). It is in accord with the fact that  $\delta$ -hydroxyvaleroaldehyde exists predominantly as the cyclic lactone, 2-hydroxy-terahydropyran<sup>11</sup>.

## EXPERIMENTAL

**3, 4-Dihydro- $\alpha$ -pyran.** It was prepared by a catalytic conversion of tetrahydrofurfuryl alcohol over the activated alumina<sup>12</sup>. From 102 g. of tetrahydrofurfuryl alcohol there was obtained 60 g. (71%) of dihydropyran, b. p.  $85\sim 86^\circ\text{C}$ ,  $n_D^{25}$  1.4350,  $d_4^{25}$  0.9072 (lit.<sup>12</sup>) b. p.  $84\sim 86^\circ\text{C}$ ).  $MR_D$ : Found, 24.2; Calcd., 24.3.

**$\delta$ -Hydroxyvaleroaldehyde.** From 60g. of dihydropyran there was obtained 25g. (33%) of  $\delta$ -hydroxyvaleroaldehyde, b. p.  $54\sim 55^\circ\text{C}/3\text{mmHg}$ ,  $n_D^{25}$  1.4515,  $d_4^{25}$  1.0527 (lit.<sup>13</sup>) b. p.  $54\sim 55^\circ\text{C}/3\text{mmHg}$ ,  $n_D^{25}$  1.4514,  $d_4^{25}$  1.0537).  $MR_D$ : Found, 26.2; Calcd. for the cyclic form, 26.3.

*Anal.* Found: C, 58.63; H, 9.95. Calcd. for  $\text{C}_5\text{H}_{10}\text{O}_2$ : C, 58.80; H, 9.87%.

$\delta$ -Hydroxyvaleroaldehyde gave a 2, 4-dinitrophenylhydrazone melting at  $106\sim 107^\circ\text{C}$  (lit.<sup>14</sup>)  $109^\circ\text{C}$ ).

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NOTE

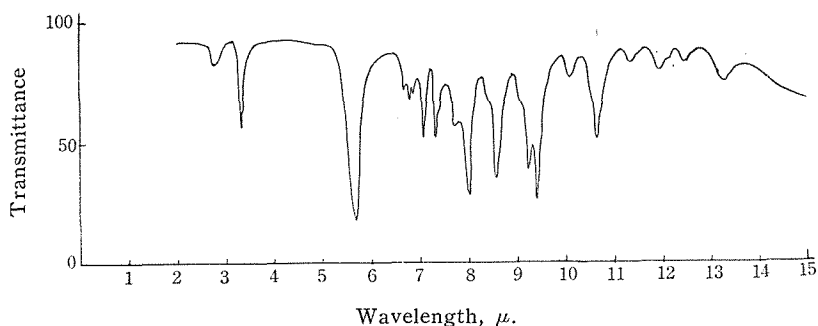


Fig. 1. Infrared spectrum of  $\delta$ -valerolactone.

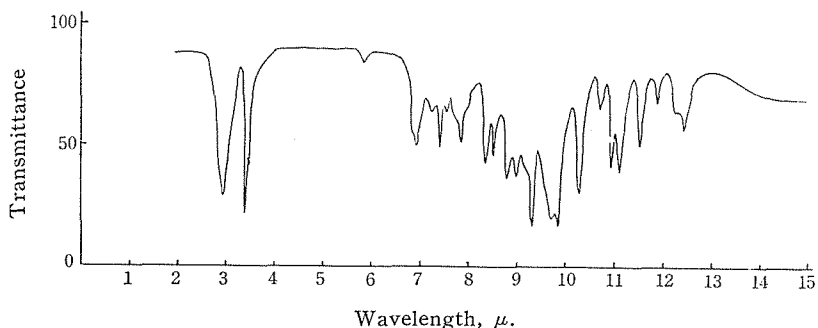


Fig. 2. Infrared spectrum of  $\delta$ -hydroxyvaleroaldehyde.

*Anal.* Found: C, 46.99; H, 5.11. Calcd. for  $C_{11}H_{14}O_3N_4$ : C, 46.81; H, 5.00%.

**Catalyst.** The catalyst consisting of 20% copper and 80% zinc oxide which had been prepared previously for the dehydrogenation of 1,4-butanediol<sup>(7)</sup>, was used. It was made in tablets, 8 mm in diameter and 2 mm in thickness.

**Dehydrogenation of 1,5-pentanediol.** The apparatus and the procedure for the dehydrogenation were essentially the same as those described previously<sup>(7)</sup>.

The dehydrogenation tube (60 cm  $\times$  15 mm) packed with 50 ml. of the catalyst was heated in a furnace. Activation of the catalyst was carried out at 220°C in a stream of hydrogen until the reduction was completed. A quantity of 20 g. of 1,5-pentanediol (b. p. 115°C/3 mm Hg,  $n_D^{25}$  1.4481,  $d_4^{25}$  0.9876) was introduced with 20 l./hr. of hydrogen in a period of two-hours. The reaction temperature was maintained at 230°C. The product was collected in a trap cooled with ice water, and distilled to yield 16.5 g. (86%) of  $\delta$ -valerolactone, b. p. 73~75°C/3 mm Hg,  $n_D^{25}$  1.4550,  $d_4^{25}$  1.1017 (lit<sup>(8)</sup>).  $n_D^{25}$  1.4553,  $d_4^{25}$  1.104).  $MR_D$ : Found, 24.7; Calcd. 24.7.

*Anal.* Found: C, 59.90; H, 8.16. Calcd. for  $C_5H_8O_2$ : C, 59.98; H, 8.05%.

**Hydrazone of  $\delta$ -valerolactone.**  $\delta$ -Valerolactone (0.5 g) was added into 0.5 ml. of 85% aqueous hydrazine hydrate. The mixture became clear with a evolution of heat and solidified on cooling. After a recrystallization from 95% ethanol, the hydrazone was obtained in colorless crystals melting at 105~106°C (lit<sup>(6)</sup>. 105~106°C). It was very soluble in water.

*Anal.* Found: C, 45.62; H, 9.20. Calcd. for  $C_5H_{12}O_2N_2$ : C, 45.44; H, 9.15%.

**Dehydrogenation of  $\delta$ -hydroxyvaleroaldehyde.** After the activation of the catalyst with hydrogen at 220°C for 2 hrs., the pressure in the reaction system

## N O T E

was reduced to 20~30 mmHg.  $\delta$ -Hydroxyvaleroaldehyde was introduced by vacuum distillation in a period of one-hour. The reaction temperature was maintained at 230°C. The sample (10g) gave 7.5g. (76%) of the product, b. p. 73~74°C/3mmHg,  $n_D^{25}$  1.4550, which was identified as  $\delta$ -valerolactone. It formed a hydrazide, m. p. 105~106°C, which gave no depression when mixed with an authentic sample.

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